

CARBIDE TIPPED BLADE RESHARPENING PROCEDURES

- An 11v9 diamond hybrid bond flaring cup wheel is recommended. (Somma Tool offers this wheel, our Item Number is GWD-RESHARP-CTBL.)
- Keep the blade cool by applying a small amount of coolant to the edge with either a small coolant pump or a coolant mister. ***It is important to keep the blade tip cool to preserve the tip joint.***

Set up instructions:

- Use a fixture that will present the blade to the wheel at a 12° angle, with the blade standing up.
- Present the blade to the wheel well below the centerline, but the bottom of the blade must be above the bottom cutting edge of the wheel.
- Move the tip of the blade back and forth across the wheel until all the damage to the cutting tip is removed. See example below of complete set up including coolant.

